

84786

Page 1

N900040100

Setup Start ***NS1***

Stop ***NS2***

6

Cust Item ID:

6

Customer:

Run Start *NR1*

Date:

Stop *NR2*

Date:

[illegible]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 84786

84786

Page 2

May-23-12 9:22:50 AM

Item ID: DSK079

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: D2894-1 TURNING DETAIL

Start Date: 23/05/2012 Start Qty: 6.00

6

Cust Item ID:

Required Date: 06/06/2012 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and Stock in Kanban
Location: MAT 060

SL 12-06-05

6

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/6/6 10

12-06-5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May-23-12 9:22:54 AM

Page 1

Work Order ID: 84786

84786

Parent Item: DSK079

DSK079

Parent Item Name: D2894-1 TURNING DETAIL

Start Date: 23/05/2012

Required Date: 06/06/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP rev A. 08.03.13 new issue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D6104-009		Manufactured	No			100	Each	22.0000	1	6			

D6104-009

Round Billet, 17-4

Location

Loc Qty

Loc Code

MAT043

22

72810

10

→ 76835

12

6 on 12/06/03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	84786
Description: Turning Detail for D2894-1		Part Number:	DSK079
Inspection Dwg: DSK079	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.778	2.783		2.780	2.7796	2.7797	2.7799	2.7803
B	3.990	4.010		4.000	4.001	4.001	4.001	4.001
C	3.088	3.108		3.098	3.098	3.099	3.099	3.099
D	0.718	0.738		.724	.726	.726	.726	.724
E	0.090	0.110		.097	.099	.098	.098	.098
F	2.968	2.988		2.980	2.980	2.980	2.980	2.980
G	1.410	1.430		1.420	1.420	1.420	1.420	1.420
H	1.150	1.160		1.160	1.161	1.160	1.160	1.160
I	5.240	5.260		5.250	5.250	5.250	5.250	5.250
J	0.022	0.042		.032	.032	.032	.032	.032
K	0.240	0.260		.250	.250	.250	.250	.250
L	0.090	0.110		.101	.101	.100	.101	.100

Measured by: *gmf* Date: 12/06/03

Audited by: *SL* Date: 12-06-05

Prototype Approval: Date:

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<i>[Signature]</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	84786
Description: Turning Detail for D2894-1		Part Number:	DSK079
Inspection Dwg: DSK079 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

☒ First Article ☐ Prototype

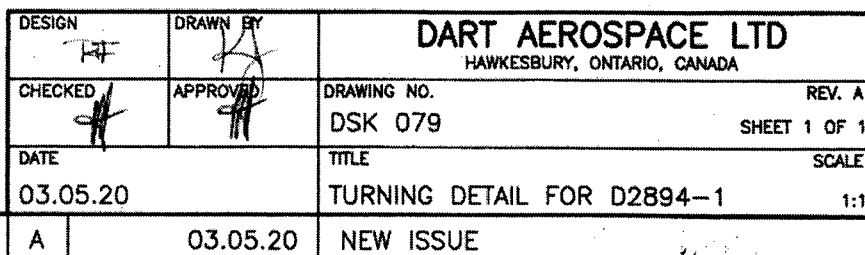
				Record Actual Dimensions				
Dim	Min	Max	Go/No Go Gauge	1	2	3	4	5
Lathe Section								
A	2.778	2.783		2.780				
B	3.990	4.010		4.001				
C	3.088	3.108		3.099				
D	0.718	0.738		.724				
E	0.090	0.110		.099				
F	2.968	2.988		2.980				
G	1.410	1.430		1.420				
H	1.150	1.160		1.160				
I	5.240	5.260		5.250				
J	0.022	0.042		.032				
K	0.240	0.260		.250				
L	0.090	0.110		.100				

Measured by: ony Date: 12/06/04

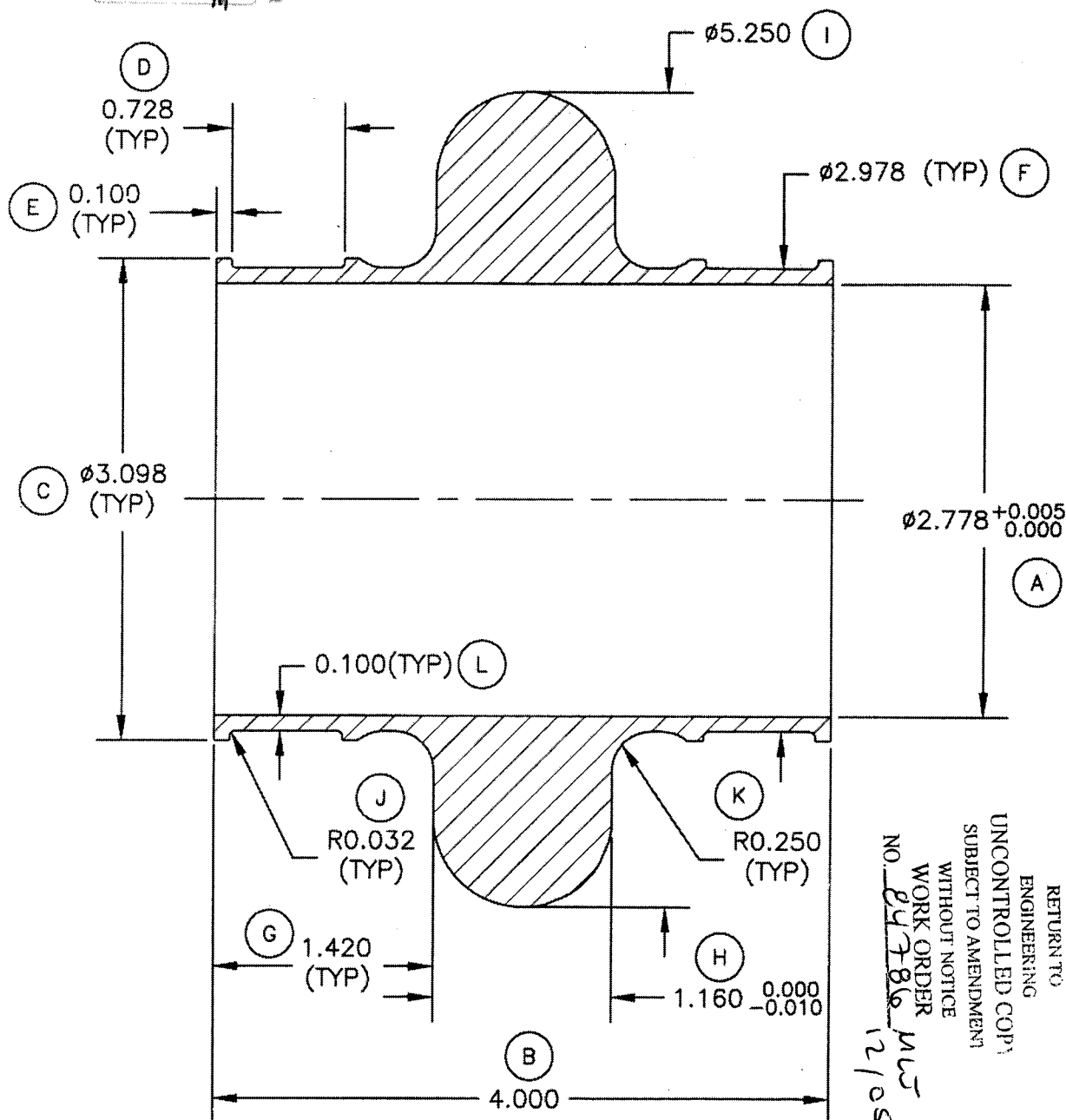
Audited by: SL Date: 12-06-05

Prototype Approval: _____ Date: _____

Rev	Date	Change	Revised by	Approved
A	08.04.22	New Issue	KJ/JLM	<i>[Signature]</i>



RELEASED
03 07 01



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84786 *mw*
12/05/23

D2894-1 TURNING DETAIL

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